

6A\6B\6D-E Standard Type Controller

The most trustworthy electrical control partner in the machine tool industry.

Basic Installation Instructions V1.1

1. Applicable Controller Series:

This manual applies to the controller series below.

Serial Number	Product Name
1	F01-6TA-E-STD 6TA-E Lathe Controller_8-inch Standard Type
2	F01-6MA-E-STD 6MA-E Milling Controller_8-inch Standard Type
3	F01-6MB-E-STD 6MB-E Milling Controller_8-inch Standard Type
4	F01-6GA-E-STD 6GA-E Carving Controller_8-inch Standard Type
5	F01-6TA-E-8-SEP 6TA-E Lathe Controller_8-inch Standard Type
6	F01-6MA-E-8-SEP 6MA-E Milling Controller_8-inch Standard Type
7	F01-6MB-E-8-SEP 6MB-E Milling Controller_8-inch Standard Type
8	F01-6GA-E-8-SEP 6GA-E Carving Controller_8-inch Standard Type
9	F01-6TD-E-8-SEP 6TD-E Lathe Controller_8-inch Standard Type
10	F01-6TD-E-STD Lathe Controller_8-inch Standard Type

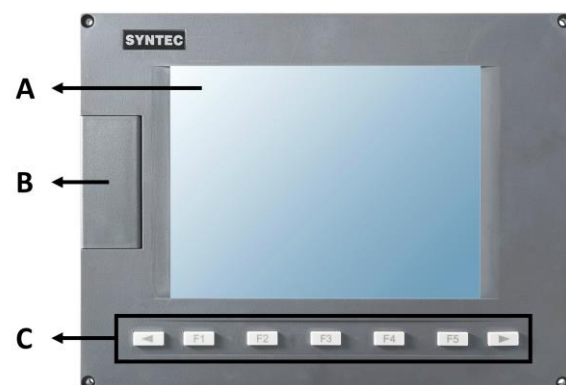
2. Interface Specifications

(Front View)

Standard Type

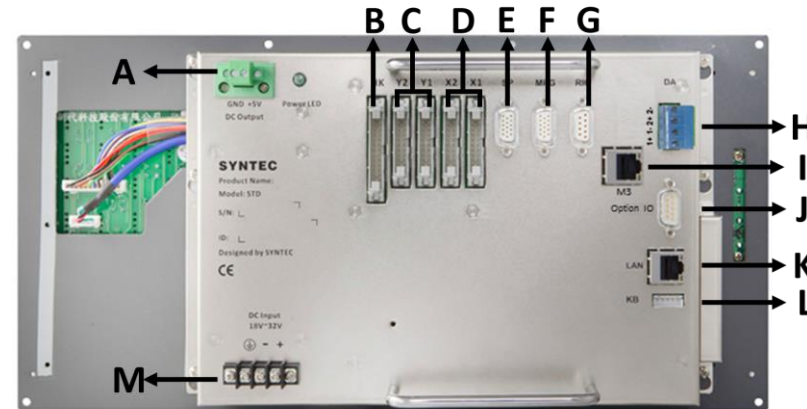


Split Type



A	8-inch Screen	Display Monitor
B	Flip Cover	USB Port (Do not charge mobile phones via the USB port of the controller.)
C	Buttons	F1~F5 Functions
D	Keypad	Script Input

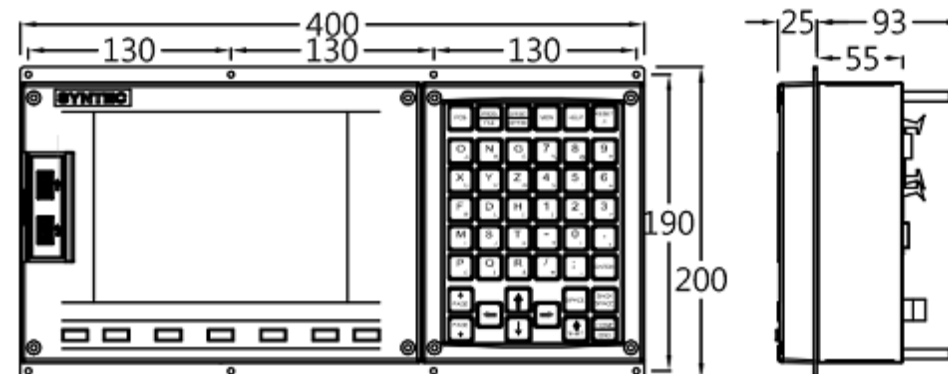
(Rear View)



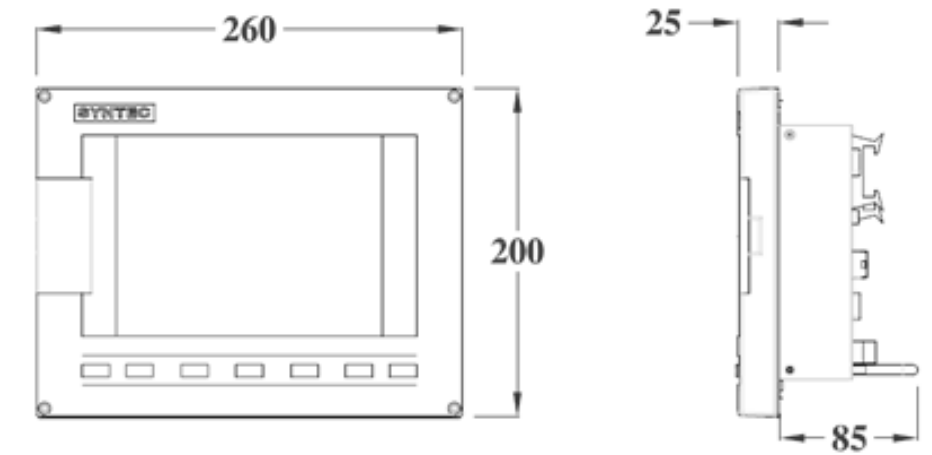
A	5V 2PIN PORT	5V power output for the HK panel
B	HK PORT	HK Panel Dedicated Interface
C	Y1 · Y2PORT	Output Interface. Able to connect to external output terminal strips.
D	X1 · X2 PORT	Input Interface, able to connect to external input terminal strips.
E	SP PORT	Spindle Control Output (Include Encoder Feedback)
F	MPG PORT	MPG dedicated interface (include 7 sets of I point)
G	RIO PORT	RIO interface, able to connect to 1 RIO main module.
H	DA	Two sets of spindle D/A output interface
I	Mechatrolink III	M3 Serial Servo Communication Port
J	Option IO	One set of SRI & one set of R8485
K	LAN	10/100M Internet Interface
L	KB	Keyboard Interface
M	DC 24V INPUT	Power Input DC 24V · 1A

3. External Dimension (Unit : mm)

Standard Type



Split Type

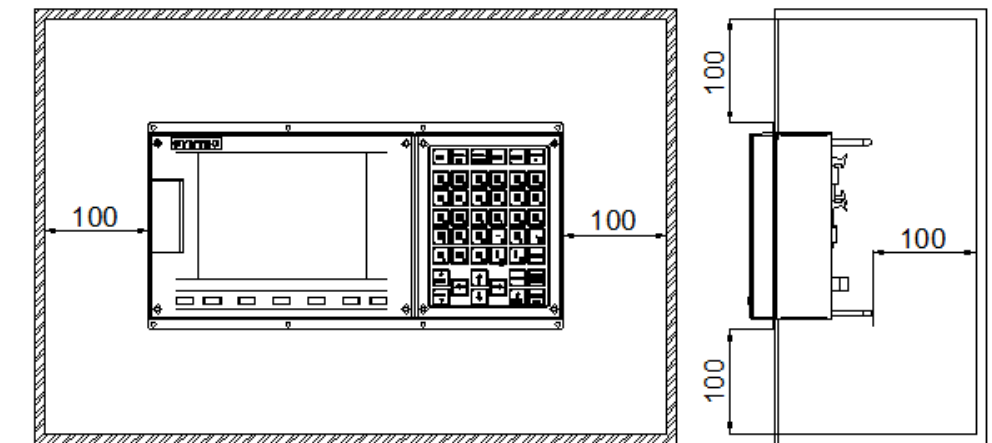


4. Installation Specifications (Unit : mm)

Standard Type

(Front View)

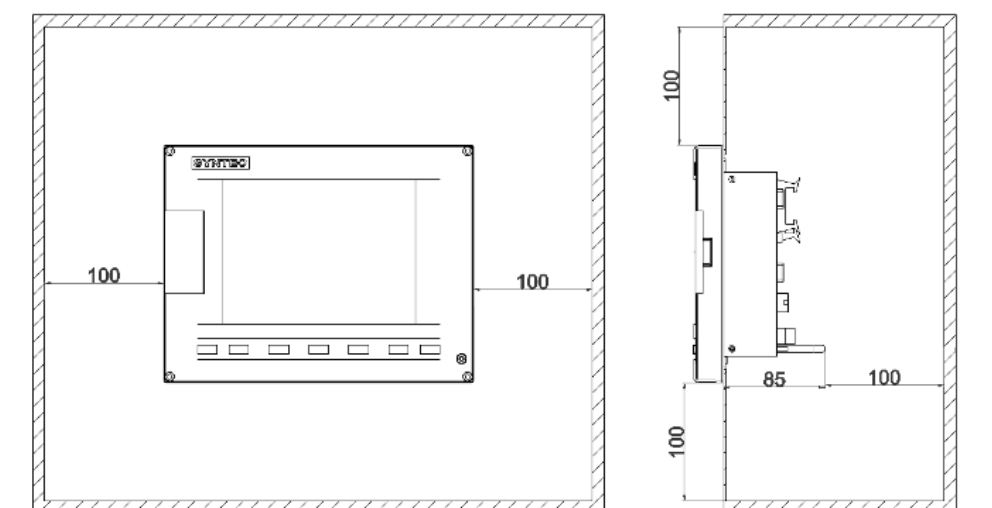
(Side View)



Split Type

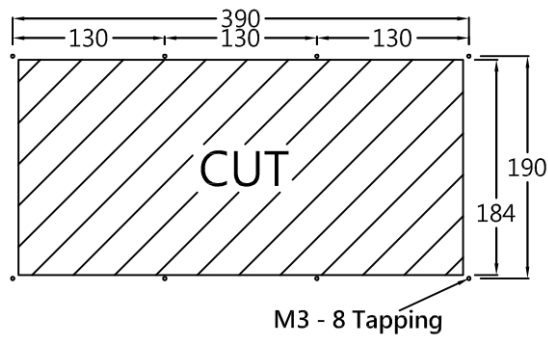
(Front View)

(Side View)



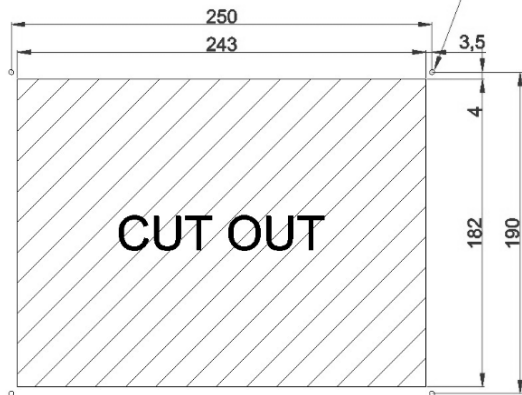
5. Mounting Hole Specifications (Unit : mm)

Standard Type

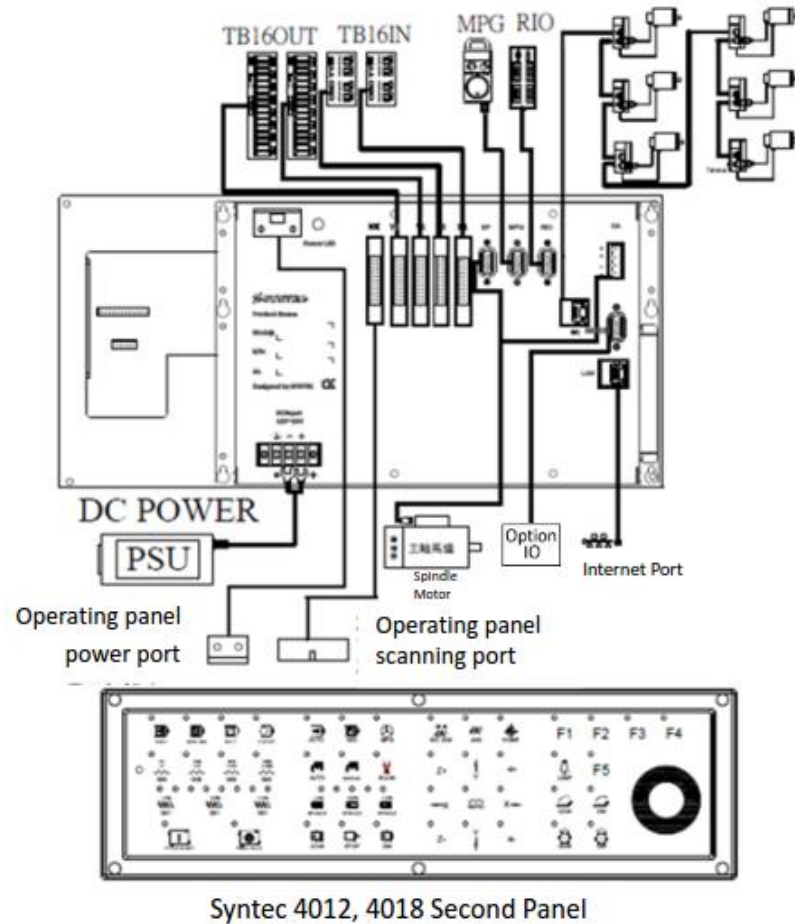


Split Type

M3 - 4pcs Tapping Down



6. Basic Wiring Diagram



	6A-E	6B-E	6D-E
Numbers of Axes Supported (Default/Max)	3/3	4/5	3/4

7. Interface Configurations

Please notice the value and polarities of voltages.

● X1 Connector Arrangement

X1	PIN	SIGNAL	PIN	SIGNAL
20	19	INPUT8	19	INPUT0
18	17	INPUT9	17	INPUT1
16	15	INPUT10	15	INPUT2
14	13	INPUT11	13	INPUT3
12	11	INPUT12	11	INPUT4
10	09	INPUT13	09	INPUT5
08	07	INPUT14	07	INPUT6
06	05	INPUT15	05	INPUT7
04	03	GND	03	GND
02	01	---	01	---

● X2 Connector Arrangement

X2	PIN	SIGNAL	PIN	SIGNAL
20	19	INPUT24	19	INPUT16
18	17	INPUT25	17	INPUT17
16	15	INPUT26	15	INPUT18
14	13	INPUT27	13	INPUT19
12	11	INPUT28	11	INPUT20
10	09	INPUT29	09	INPUT21
08	07	INPUT30	07	INPUT22
06	05	INPUT31	05	INPUT23
04	03	GND	03	GND
02	01	---	01	---

● M3 Connector Arrangement

LAN	PIN	SIGNAL	PIN	SIGNAL
1	2	TX+	5	(空)
2	3	TX-	6	RX-
3	4	RX+	7	(空)
4	5	(空)	8	(空)

● DA Connector Arrangement

DA	PIN	SIGNAL
1	1	1DA+
2	2	1DA-
3	3	2DA+
4	4	2DA-

● Y1 Connector Arrangement

Y1	PIN	SIGNAL	PIN	SIGNAL
20	19	OUTPUT8	19	OUTPUT0
18	17	OUTPUT9	17	OUTPUT1
16	15	OUTPUT10	15	OUTPUT2
14	13	OUTPUT11	13	OUTPUT3
12	11	OUTPUT12	11	OUTPUT4
10	09	OUTPUT13	09	OUTPUT5
08	07	OUTPUT14	07	OUTPUT6
06	05	OUTPUT15	05	OUTPUT7
04	03	GND	03	GND
02	01	24V	01	24V

● Y2 Connector Arrangement

Y2	PIN	SIGNAL	PIN	SIGNAL
20	19	OUTPUT24	19	OUTPUT16
18	17	OUTPUT25	17	OUTPUT17
16	15	OUTPUT26	15	OUTPUT18
14	13	OUTPUT27	13	OUTPUT19
12	11	OUTPUT28	11	OUTPUT20
10	09	OUTPUT29	09	OUTPUT21
08	07	OUTPUT30	07	OUTPUT22
06	05	OUTPUT31	05	OUTPUT23
04	03	GND	03	GND
02	01	24V	01	24V

● SP Connector Arrangement

SP	PIN	SIGNAL	PIN	SIGNAL	PIN	SIGNAL
1	A+	6	Z-	11	CW+	
2	A-	7	ALM+	12	CW-	
3	B+	8	ALM-	13	CCW+	
4	B-	9	SERVO-ON	14	CCW-	
5	Z+	10	SERVO-CLR	15	OUT_COM	

● MPG Connector Arrangement

MPG	PIN	SIGNAL	PIN	SIGNAL	PIN	SIGNAL
1	MPG_A+	6		11	XDI 60	
2	MPG_A-	7	XDI56	12	XDI 61	
3	MPG_B+	8	XDI 57	13	XDI 62	
4	MPG_B-	9	XDI 58	14	GND	
5		10	XDI 59	15	+5V	

● HK Connector Arrangement

HK	PIN	SIGNAL	PIN	SIGNAL
26	---		25	XDI55
24	XDI54		23	XDI53
22	XDI52		21	XDI51
20	XDI50		19	XDI49
18	XDI48		17	5V
16	GND		15	XDO62
14	XDO61		13	XDO60
12	XDO59		11	XDO58
10	XDO57		09	XDO56
08	XDO55		07	XDO57
06	XDO53		05	XDO52
04	XDO51		03	XDO50
02	XDO49		01	XDO48

● RIO Connector Arrangement

RIO	PIN	SIGNAL	PIN	SIGNAL
1	RIO_1_Tx+		6	
2	RIO_1_Tx-		7	
3	RIO_1_Rx+		8	
4	RIO_1_Rx-		9	
5				

● Option IO Connector Arrangement

Option I/O	PIN	SIGNAL	PIN	SIGNAL
1	SRI_D+		6	RS485_D-
2	SRI_D-		7	RS485_D+
3	--		8	--
4	--		9	5V
5	GND		10	--

※Notice: Please apply shielded twisted pair when using the RS485 interface. Besides the D+ and D- signal cable, please make sure the air gap is connected to GND on both sides to prevent the RS485 interface from burning down.

