

# **Introduction Back up files**

SYNTEC TECHNOLOGY CO., LTD NIRAWIT NITINUNSUPKIT SALE AND SERVICE ENGINEER

## Outline

- Back-up MB
- Back-up SB



- BACK UP MB
  - For USB usually take 1 ~ 3 minutes
  - MB will contain all files and easy to edit or modify.

\*\*\*Remark: This is option for service the machine.



#### 1. Go to Sys. Admin

– Password is 520

	G54	N0 I	_1	2019/6/24	16:48:43	DEFAULT
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	101	achine			Х	0.000
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		0.0 mm/min (Actual)	<b>1</b> 000 R	PM (Actual)	Ŷ	0.000
	Run Time	0 : 0 : 0	Part Count 0	⊤ 0000		
			●Read	y Auto		Alarm
	PLC Status	Diag.	Param.	Sys. Admin		



#### 2. Go to Backup Sys.

G54	N0 I	.1	2019/6/24	16:49:45	Admin
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Run Time	0 : 0 : 0	Part Count 0	T 0000		
		●Read	ly Auto		Alarm
Install Software	Backup Sys.	Restore Sys.	Sys. Data Manager	Mac	ro Manager



#### 3. Select "All" To backup MB into USB drive

all of	G54	K38.NC N0 L1	Coord.	2021/4/27 0	9:54:23	Admin	POS APP
		em		_			
				-			OA
	Ladder	History Alarm	ECam Data				
	ParameterEx	Driver Parameter	Rot Parameter				
TER	Registry	Authority Data SPLCA Parameter	✓ Kernel Data er ✓ Maker Info		·		F
AL B							M
II	Hint : PLC(cnc lad)	and Mulit-Language Str	ing files of PLC(Alarm	PLC_Lixml, L:COM	, CHT, CHS)		P
A			Not Re	dy Jog		Alarm	Pollo
2	Next Move	Focus Select	Internal BackUp				
						O INONE	PgDn

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#### 4. Select USB drive to backup.

Colort Pag	kun Itom			4/21 00.0			APP	FILE	SETTING	MONITOR	HELP	RESET
Select Dad	n setting backup (F1: Ok, F	2: Focus Switch, F8	: Exit)		×		_	_	_			
	In VJSBDisk Name	Size	Modified	Com	ment		O	NB	G	7	8	9
	BOISK System Volu	me									_	
							×	Y	Zw	4 s	5	6
	etwork											_
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							M	0	T			-
	Name				Cok ]			2	ĸ	+	U,	,
Hint : S					Cancel		P	Q	R	/		]
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			Not Rdy		Ala	rm	9		4	50	ACE	
Next							PUOP	+	-	-		
E State							PgDn		+	1		
						A DESCRIPTION OF					1. 200	

#### 5. Name the files (No need to do this) and keep.



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#### 6. Wait for finish backup and remove USB drive

#### In-process

#### Finish

GS4 K38.NC NO LI	Coord. 2021/4/2/ 09:55:01 Aunt		G54 K38.NC NØ L1 Coord.	202174727 09:55:50 Aunth
Select Backup Item	Name		Select Backup Item	Name
	MBL4192_20210427		SYNTEC Backup	MBL4192_20210427
	_MB_CRC.zip		MAIL	_MB_CRC zip
Construction of the second se	CuterOntaLog0.datTo 'TmpDataLog0.datTo 37%		Chadder     History Al       Parameter     OPLog       Parameter     OPLog       Parameter     Oner Par       Macro     Diagnoss       Registry     Authontyl       Ocras Files     OFLOG       IofMapping Data     Second	xccessfully1
Total spend < 1min	Compelete Settings, Start backup?		Hint : Select/Cancel all Items	
	Not Rdy Jog Ala		Total spend < 1min	Compelete Settings, Start backup?
Dk .		Pr 2	Not	t Rdy Jog Alar
The second s			Ok	

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- BACK UP SB
- For USB usually take 15 ~ 25 minutes
   SB will contain all files and easy to re-install for later

on.

\*\*\*Remark: This is option for BACK UP original image file to copy or re-install into new system



#### 1. Go to Sys. Admin

– Password is 520

	G54		١	NO L1			2019/6/24	16:48:	43 D	EFAULT
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	· ·	via	Chine					X		0.000
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		Y			0	.00	)()	Z		0.000
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	-	1.	0 mm/min 100 °	%	<u> </u>	1000 RI	PM 100 %	X		0.000
	F	0.	0 mm/min (Actua	u)		1000 <mark>R</mark> I	PM (Actual)	Z Y		0.000 0.000
	Run Time	e	0 : 0 : 0	D Pa	art Count	0	▼ 0000			
						<ul> <li>Ready</li> </ul>	Auto			Alarm
	PLC Status		Diag.	F	Param.		Sys. Admin			



#### 2. Go to Backup Sys.

G54	N0 I	_1	2019/6/24	16:49:45	Admin
M	achine			Relativ	e
				z	0.000 0.000
X		0.0	00	Y	0.000
Z		0.0	00	Absolu	te
			00	X Z	0.000
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				Dist. To	o Go
E	1.0 mm/min 100 %	<b>C</b> 1000 F	RPM 100 %	X Z	0.000
	0.0 mm/min (Actual)	<b>1</b> 000 F	RPM (Actual)	Ŷ	0.000
Run Time	0 : 0 : 0	Part Count 0	T 0000		
		€Reac	ly Auto		Alarm
Install Software	Backup Sys.	Restore Sys.	Sys. Data Manager	Mac	ro Manager

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#### 3. Select "SYNTEC Backup" To backup MB into USB

drive

	Select Backup	K38.NU NØ LI	Loord.	2021/4/2/ 09:56	:14 Admin
	SYNTEC Backup				
	All Ladder Parameter ParameterEx Macro Registy OCRes Files IOMapping Dat	<ul> <li>History Alarm</li> <li>OP Log</li> <li>Driver Parameter</li> <li>Diagnosis Log</li> <li>Authority Data</li> <li>SPLCA Parameter</li> </ul>	ECam Data SRI Parameter Rot Parameter Boot Pictrue Kernel Data Maker Info		
II	HIR . SD Files			Compelete Settings	Start backup?
1			Not Re	ly Jog	Alarm
	Next Mov	e Focus Select	Internal BackUp		and the second second
	A TO DRIE				CO INON

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#### 4. Select USB drive to backup.

Salast Backur	Item	Jord. Louis 4			APP	FILE SETTI	NG MONITOR	HELP
Select Dackus	ting backup (F1: Ok, F2: Focus Swite	th, F8: Exit)	STRATE WATER	×				
Derri Look In	Name Size	Modified	Comment		O	N <sub>B</sub> G	7	8 9 #
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Next						+	-	
and the second second					PgDn	+	1 SHI	

#### 5. Name the files (No need to do this).





#### 6. Wait for finish backup and remove USB drive

#### In-process

#### Finish

Select Backup Item		Se	elect Backup Item	
	MBL4192_20210427		SYNTEC Backup	MBI 4192 20210427
	_MB_CRC zip		All	_MB_CRC zip
Constantiat      Constantiat      File Path \USBDisk	opdat		Ladder     History Alexan     Form Octa       Parameter     OP Log     System setting backup       ParameterEx     Driver Par     System setting backupsuccessf       Vikaro     Diagnosis     Registry       OCRes Fries     SPLCA P     OK       ORMapping Data     State     OK	File Comment Max: 30 words)
Hint : Select/Cancel all Items			File Path USBDISK	
Total spend < 1min	Compelete Settings, Start backup?		Hint : Select/Cancel all Items	Compelete Settings Start backup?
Not Rdy	7 Jog Alarm		Total spend < 1min Not. Rdy	Jog Ala
2-1-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2	O LING		Ok	

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## THANKS FOR YOUR ATTENTION !

