




SYNTEC

新代科技股份有限公司

Introduction Back up files

*SYNTEC TECHNOLOGY CO.,LTD
NIRAWIT NITINUNSUPKIT
SALE AND SERVICE ENGINEER*

Outline

- Back-up MB
 - Back-up SB
- 

BACK UP MB

- **BACK UP MB**
 - For USB usually take 1 ~ 3 minutes
 - MB will contain all files and easy to edit or modify.

***Remark: This is option for service the machine.

BACK UP MB

1. Go to Sys. Admin

– Password is 520



BACK UP MB

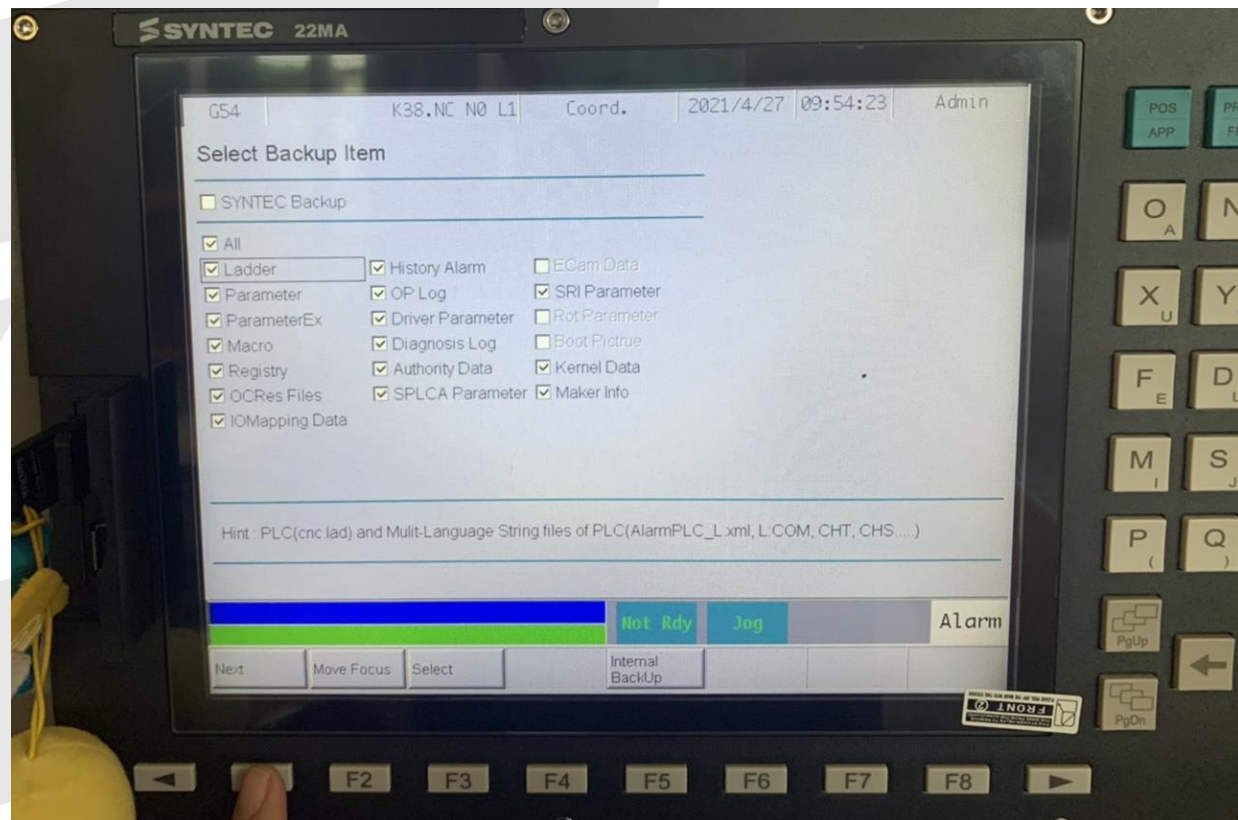
2. Go to Backup Sys.

The screenshot displays a CNC machine control interface with the following data:

G54		N0 L1		2019/6/24		16:49:45		Admin	
Machine					Relative				
X	0.000				X	0.000			
Z	0.000				Z	0.000			
Y	0.000				Y	0.000			
Absolute					Dist. To Go				
X	0.000				X	0.000			
Z	0.000				Z	0.000			
Y	0.000				Y	0.000			
F	1.0 mm/min	100 %	S	1000 RPM	100 %				
	0.0 mm/min (Actual)			1000 RPM (Actual)					
Run Time	0	:	0	:	0	Part Count	0	T	0000
					•Ready	Auto	Alarm		
Install Software		Backup Sys.		Restore Sys.		Sys. Data Manager		Macro Manager	

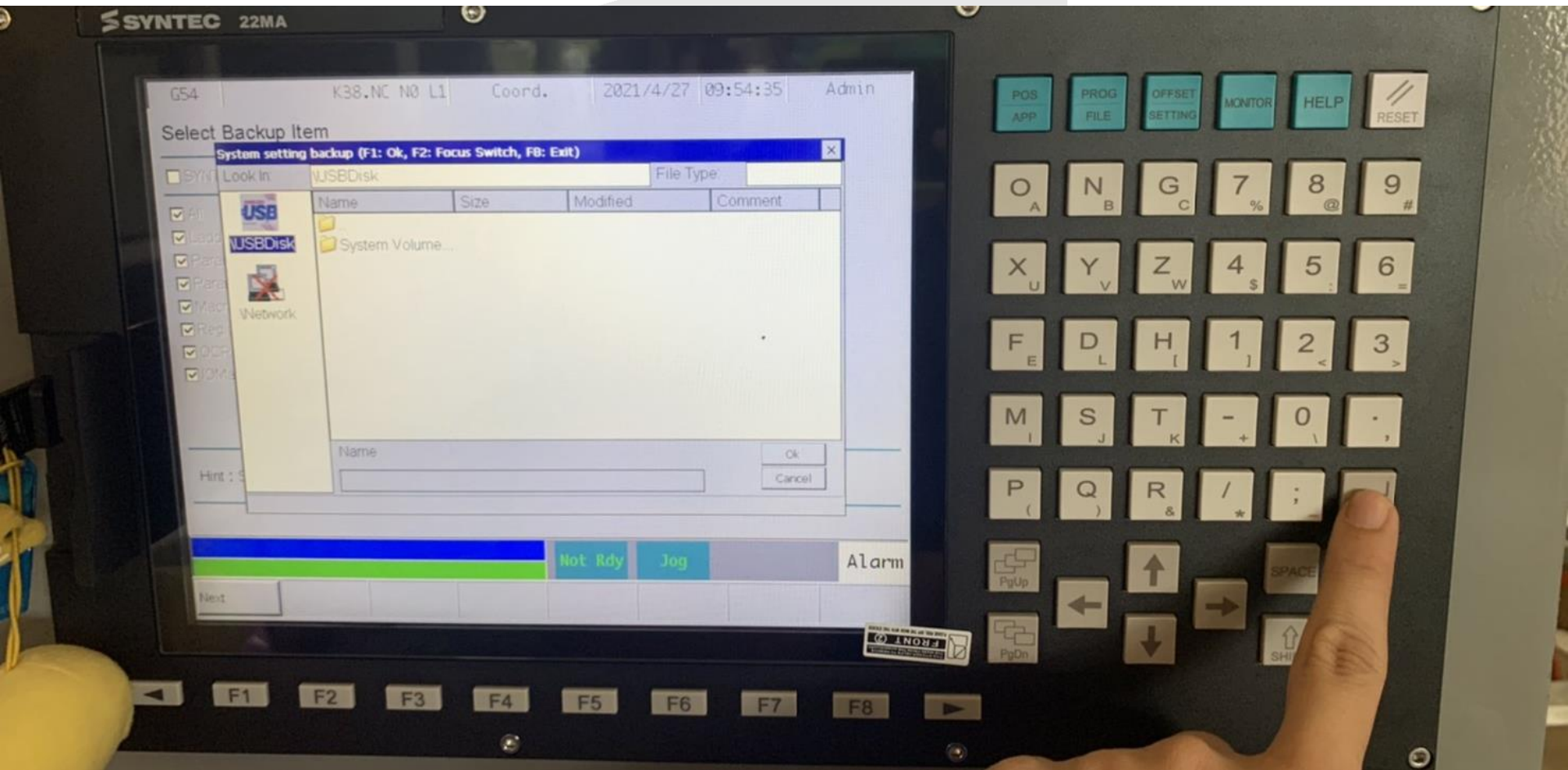
BACK UP MB

3. Select “All” To backup MB into USB drive



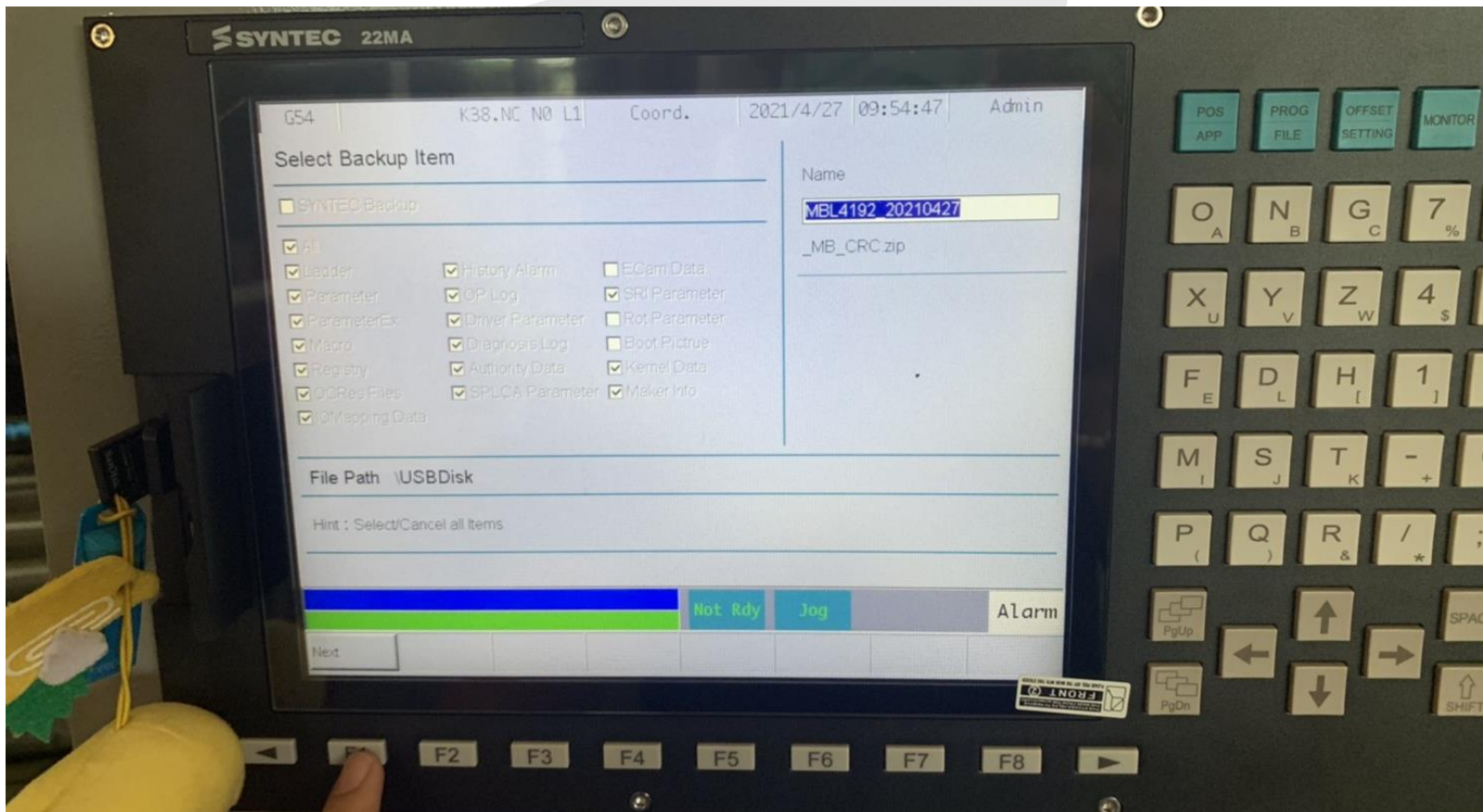
BACK UP MB

4. Select USB drive to backup.



BACK UP MB

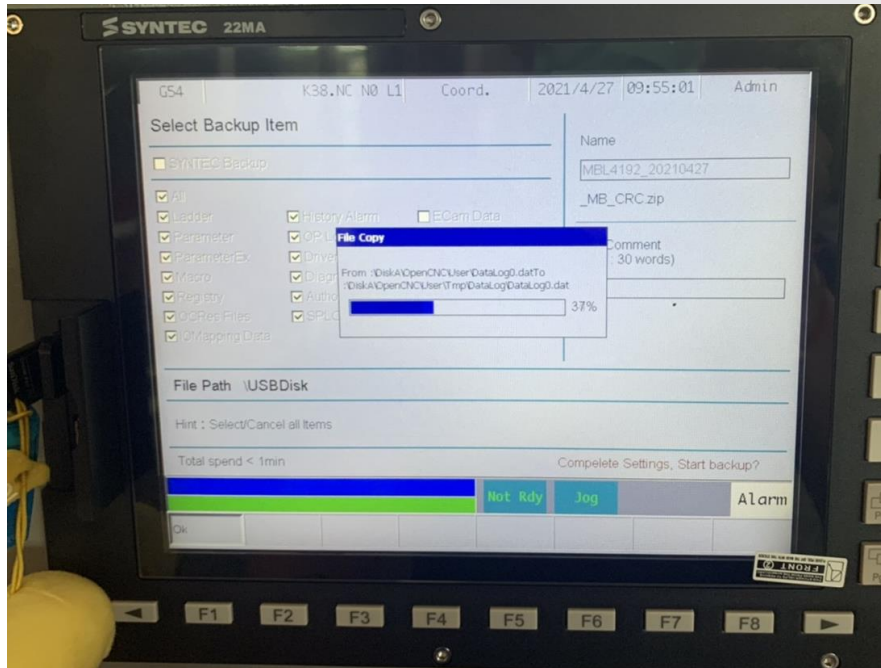
5. Name the files (No need to do this) and keep.



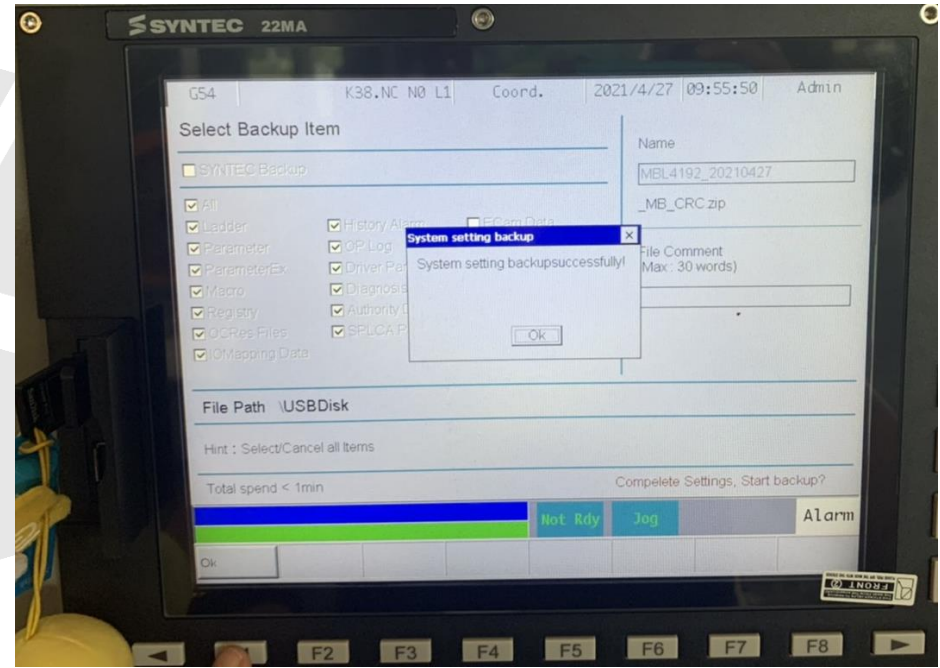
BACK UP MB

6. Wait for finish backup and remove USB drive

In-process



Finish



BACK UP SB

- BACK UP SB
- For USB usually take 15 ~ 25 minutes
 - SB will contain all files and easy to re-install for later on.

***Remark: This is option for BACK UP original image file to copy or re-install into new system

BACK UP SB

1. Go to Sys. Admin

– Password is 520

The screenshot displays a CNC control interface with the following data:

G54		N0 L1		2019/6/24		16:48:43		DEFAULT	
Machine						Relative			
X		0.000		X		0.000			
Z		0.000		Z		0.000			
Y		0.000		Y		0.000			
						Absolute			
						X		0.000	
						Z		0.000	
						Y		0.000	
						Dist. To Go			
						X		0.000	
						Z		0.000	
						Y		0.000	
F	1.0 mm/min	100 %		S	1000 RPM	100 %			
	0.0 mm/min (Actual)				1000 RPM (Actual)				
Run Time	0	:	0	:	0	Part Count	0	T	0000
●Ready						Auto		Alarm	
PLC Status		Diag.		Param.		Sys. Admin			

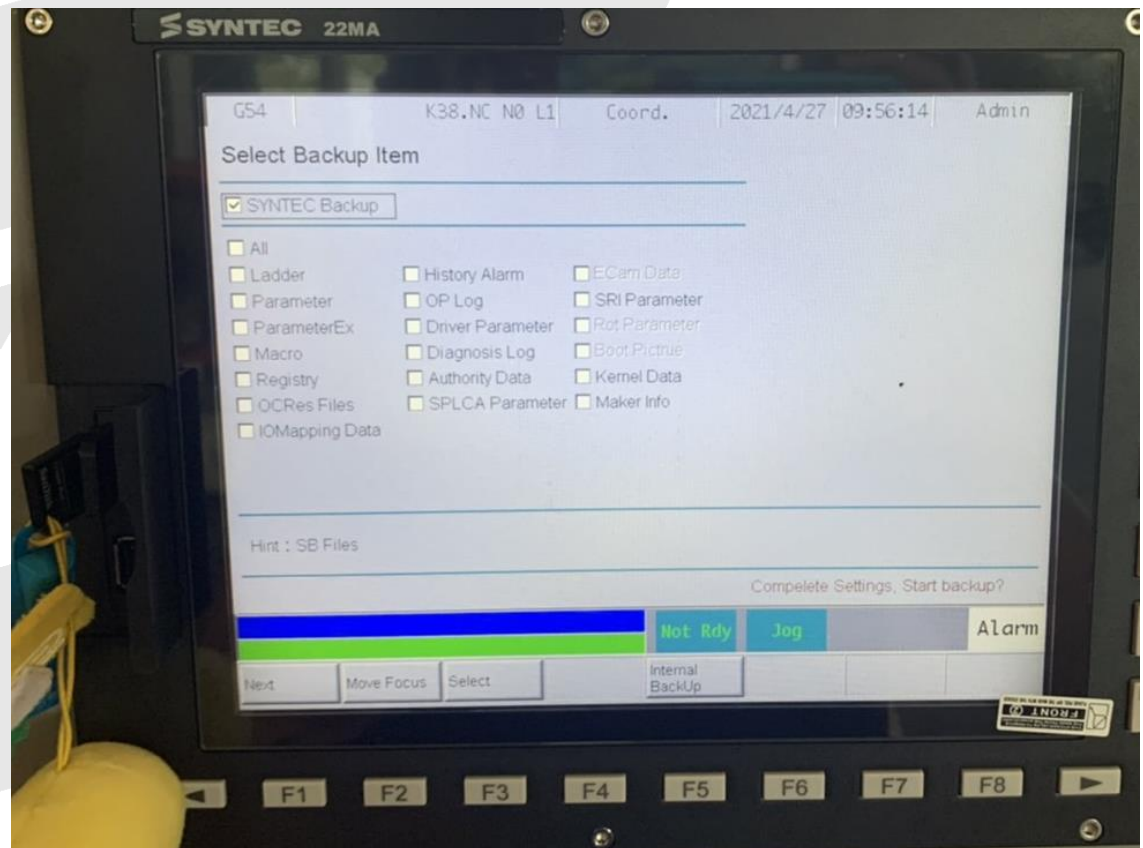
BACK UP SB

2. Go to Backup Sys.

G54	N0 L1	2019/6/24	16:49:45	Admin
Machine		Relative		
X	0.000	X	0.000	
Z	0.000	Z	0.000	
Y	0.000	Y	0.000	
		Absolute		
		X	0.000	
		Z	0.000	
		Y	0.000	
		Dist. To Go		
		X	0.000	
		Z	0.000	
		Y	0.000	
F	1.0 mm/min 100 % 0.0 mm/min (Actual)	S	1000 RPM 100 % 1000 RPM (Actual)	
Run Time	0 : 0 : 0	Part Count	0	T 0000
		•Ready	Auto	Alarm
Install Software	Backup Sys.	Restore Sys.	Sys. Data Manager	Macro Manager

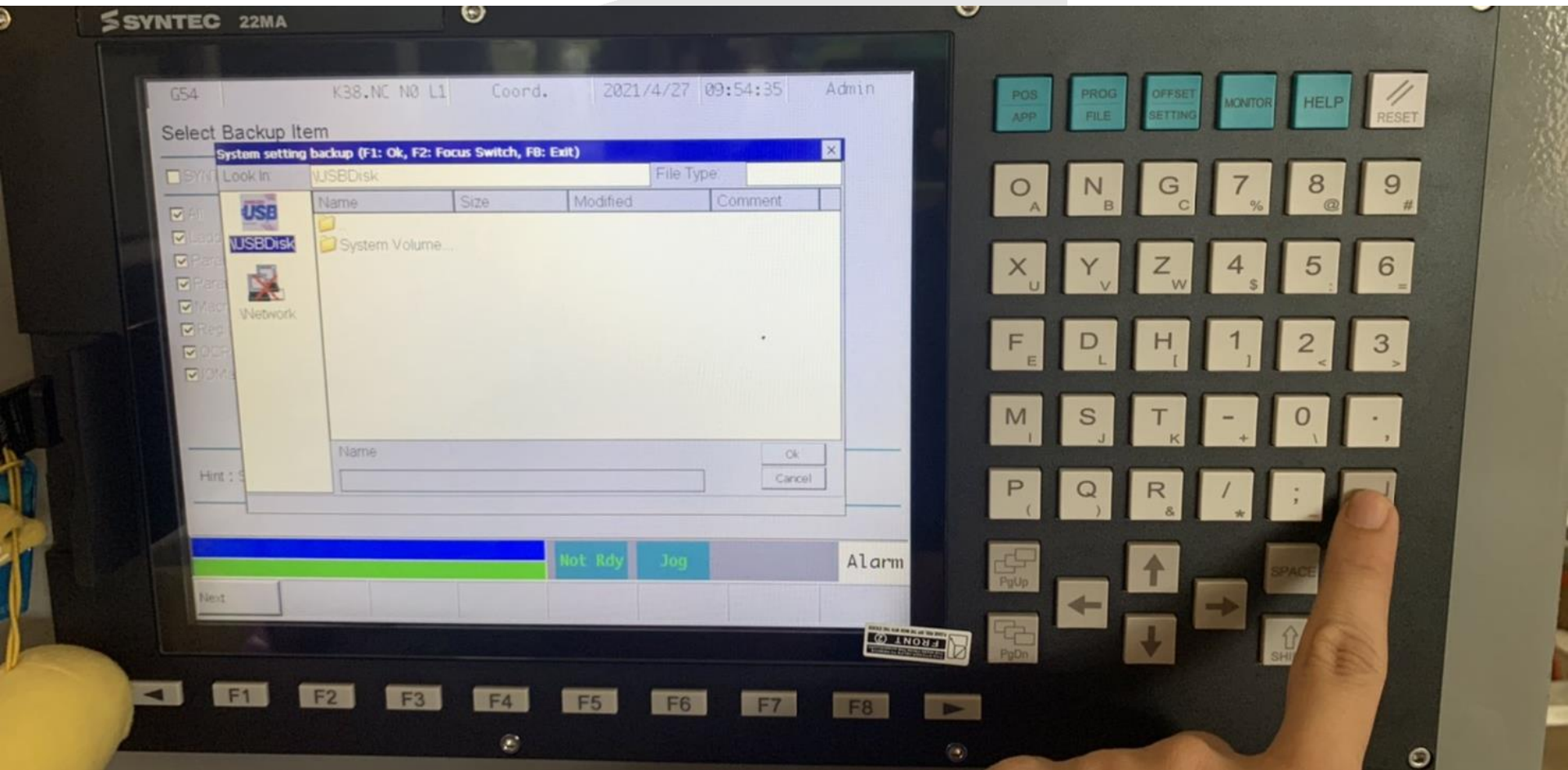
BACK UP SB

3. Select “SYNTEC Backup” To backup MB into USB drive



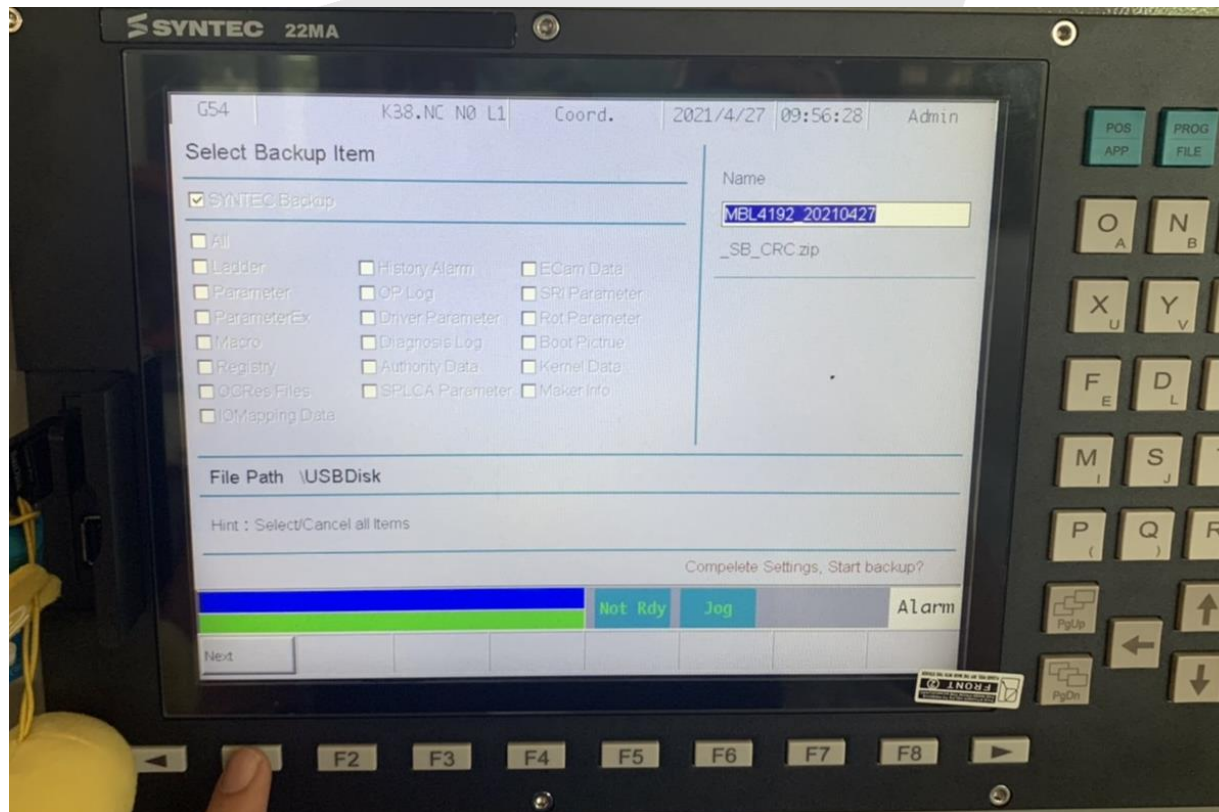
BACK UP SB

4. Select USB drive to backup.



BACK UP SB

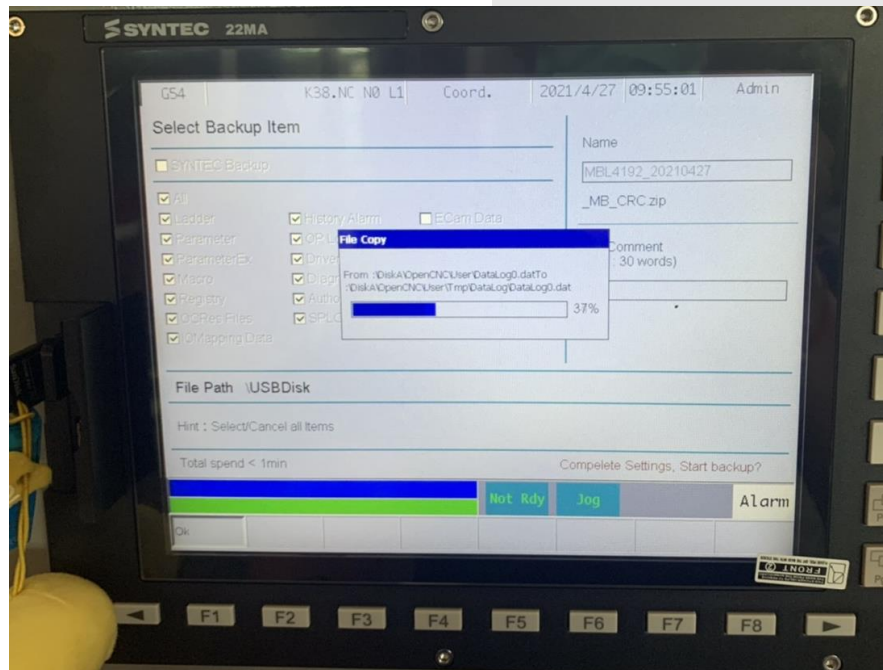
5. Name the files (No need to do this).



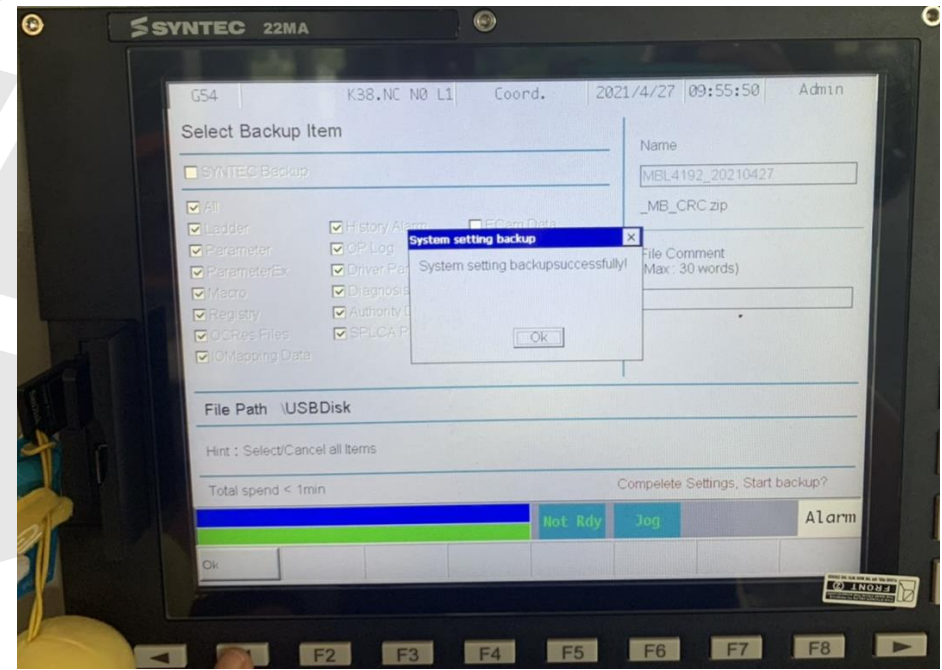
BACK UP SB

6. Wait for finish backup and remove USB drive

In-process



Finish



THANKS FOR YOUR
ATTENTION !