![SYNTEC TECHNOLOGY CO.,LTD.]

ST4018T3 Panel

High speed, High Accuracy. The most trustworthy electrical control partner.

Basic Installation Instructions V1.1

Dear users, please go through the instructions in detail before the installation. Also, please hand the manual to the actual operator of the machine and preserve it properly.

Second panels are precision electronic devices. For the safety of both operators and the machine, all installations, tests, and adjustments shall be operated by professional personnel. Heed all the descriptions with "DANGER," "WARNINGS," and "CAUTION" in the manual. For help and service, please contact the branches in each region. Our professionals are glad to be at your service.

1. Safety Precautions

|	**Please pay extra attention to the instructions below while operating the product.**
DANGER	■ The panel series is to control the machine tool and the IO control. Do not touch the internal circuits or components while the controller is powered up. ■ The internal circuit board of the driver contains CMOS ICs, which are vulnerable to static electricity. Do not touch the circuit board with hands before taking any precautions.
WARNING	■ The panel is a precision device. Non-maintenance staff or non-professional electronic control personnel shall not disassemble the panel.
CAUTION	■ Please install the panel in a safe area and keep it clean. Please keep iron shavings, wires, water, corrosive gas, and liquid from the IPC to avoid malfunction. ■ Storage temperature range: -40℃~70℃ Storage humidity range: 0% to 90% and without condensation. ■ Operating temperature range: -10℃~55℃ Please reserve at least 50mm in width for ventilation and heat dissipation. ■ The grounding of the panel and the machine tool is necessary for leakage protection and prevention of lightning strikes. Please ensure the system and the machine tool are grounded properly before installing. ■ The rated voltage of the panel power system shall not exceed 5V±20%. If the operation area provides an unstable voltage source, please apply a voltage stabilizer so that the panel can function normally. ■ Please turn off the power before plugging/unplugging the cables. Otherwise, it may cause damage to the panel or electric shock.

■ Please ensure all the terminals are in correct positions while wiring to prevent the panel from damage caused by wiring mistakes.

## 2. Interface Specifications

（**Front View**）

A	MPG	Panel MPG	D	Key Switch	Function Selection
B	Keys	Function Selection of the machine	E	Keys	Power Switch
C	Keys	Execute/Stop the program	F	Button	Execute/Stop the program

（**Back View**）
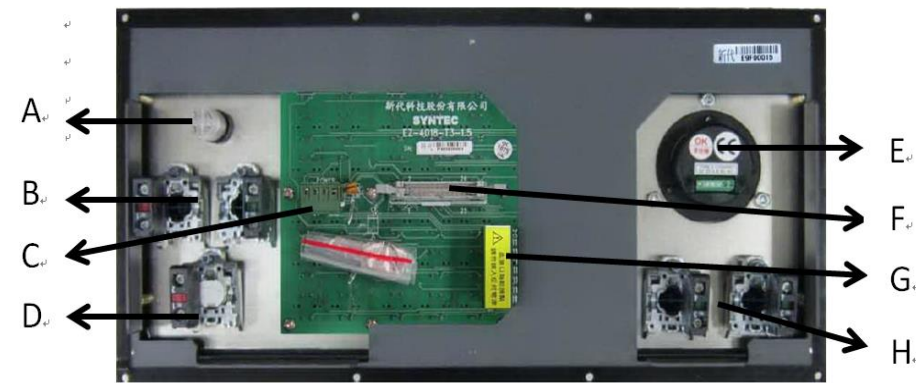
| A	Key Switch	For function selection wiring
B	Push Button Switch	Power switch
C	Working power of the panel	For 5V working power input
D	Emergency Stop Connector	For emergency stop circuit
E	MPG PORT	For MPG wiring
F	Panel HK Connector	Panel connect to the HK port of the controller
G	Extension Point I Port	Extension Point I; for customers' use
H	Push Button Switch	Execute/Stop the program; For customers' wiring

3. External Dimensions（Unit：mm）
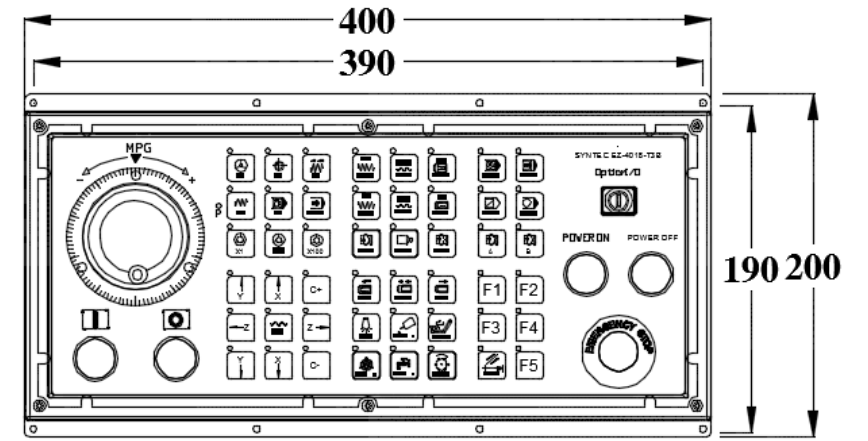
4. Installation Specifications（Unit：mm）

（**Front View**）
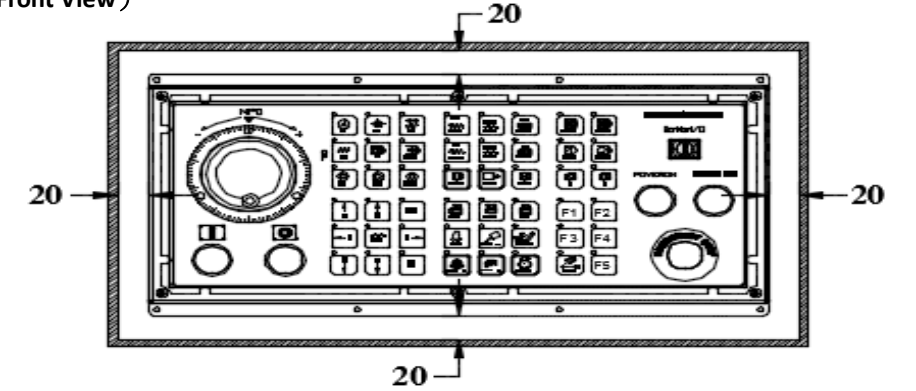
5. Mounting Hole Specifications（Unit：mm）
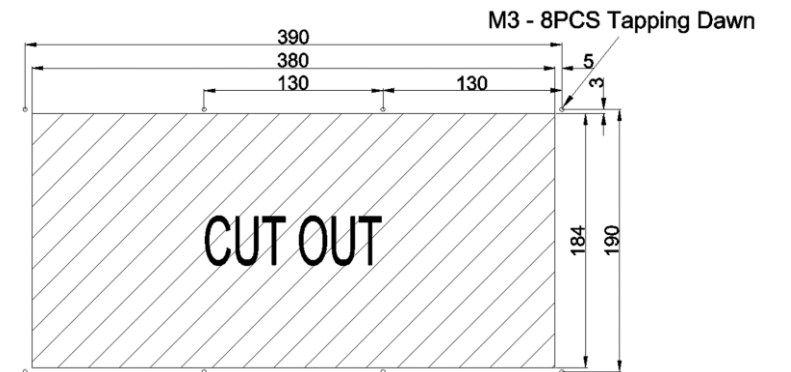
6. Parameter Setting of the Controller

No.	Description	Input Range	Input Value
3217	Select the type of the keyboard of the controller panel.	[0,3217]	1

7. I/O Arrangement

IO Corresponding Graph of Product Keys: The corresponding point of I & O

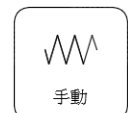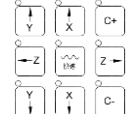| 64	65	66		67	68	69		70	71
72	73	74		75	76	77		78	79
80	81	82		83	84	85		86	87
88	89	90		91	92	93		94	95
96	97	98		99	100	101		102	103
104	105	106		107	108	109		110	111

8. Interface Configurations
Please notice the value and polarities of voltages.
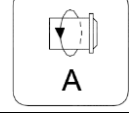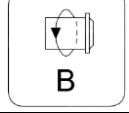
● HK Connector Arrangement
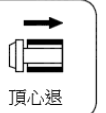
HK			
PIN	SIGNAL	PIN	SIGNAL
26	—	25	XDI55
24	XDI54	23	XDI53
22	XDI52	21	XDI51
20	XDI50	19	XDI49
18	XDI48	17	5V
16	GND	15	XDO62
14	XDO61	13	XDO60
12	XDO59	11	XDO58
10	XDO57	9	XDO56
8	XDO55	7	XDO54
6	XDO53	5	XDO52
4	XDO51	3	XDO50
2	XDO49	1	XDO48

9. HK 鍵按鍵說明

| Icon	Function	Operating Procedures
手輪	**MPG analog mode:** Check the NC program with this method.	(1) Turn the mode button to "AUTO." (2) Press the "MPGSIM" and the button light will be illuminated. (3) Press "START" to execute the NC program. (4) The CNC will change the status of the machine from "READY" to "Processing." (5) Rotate the "rotating MPG" if the machine is not moving. (6) The faster the MPG (rotating handwheel) rotates, the faster the machine moves. (7) The CNC stops when the MPG stops. (8) Whether the program can process can be known from this function.
原點	**Find "Home" with the HOME mode:** When the CNC is on, to find "Home" with the HOME mode is necessary.	(1) Turn the mode button to "HOME." (2) Control "X+, X-, Y+, Y-, Z+, Z-" according to the movement direction of the motor. (3) The CNC starts to return to "HOME."
寸動	**INJOG mode:** With INC JOG mode, press "JOG" to move the machine.	(1) Turn the mode button to "INJOG" (2) Press machine movement keys, "X+, X-, Y+, Y-, Z+, Z-" to move with a certain distance. (3) Able to adjust a fixed range with the "rotary switch" G00. The moving distance: *1 : 1um ,*10 : 10um ,*100 : 100um
手動	**JOG mode:** Control the movement of machines with this method.	(1) Turn the mode button to "JOG." (2) Control "X+, X-, Y+, Y-, Z+, Z-" according to the movement direction of the motor. (3) With the band, operators can adjust the cutting amount in the JOG mode. (4) Press the "machine movement key" and the "fast displacement key" at the same time, and the CNC motor will move at the speed of "G00." (5) Use the feed rate with G00% to move the machine.
MDI	**MDI processing mode:** The mode can execute the Single Block program without executing the NC program.	(1) Turn the mode button to "MDI." (2) The MDI mode works after returning to "HOME." (3) Select F4 "Execute processing screen" at the home screen. (4) Press F3 "MDI input," and a dialog will show on the screen. (5) After keying the data in the dialog, press "Enter." (6) Press "Start" to execute an MDI single block program.
自動執行	**Automatic processing mode:** Execute the NC program with this method.	(1) Turn the mode button to "AUTO." (2) The automatic processing mode works after the original point returns. (3) Set the working coordinate (G54..G59). If no G54..G59 is set, the CNC value is G54 in the NC program. (4) Set the tool radius compensation and tool length compensation at the "Tool Settings." (5) Press the "Start" button to execute the NC program. (6) Press the "Emergency Stop Switch" to pause the NC program if necessary.
手輪模擬	**MPG analog mode:** Check the NC program with this method.	(1) Turn the mode button to "AUTO." (2) Press the "MPGSIM" and the button light will be illuminated. (3) Press "START" to execute the NC program. (4) The CNC will change the status of the machine from "READY" to "Processing." (5) Rotate the "rotating MPG" if the machine is not moving. (6) The faster the MPG (rotating handwheel) rotates, the faster the machine moves. (7) The CNC stops when the MPG stops.
單節執行	**Single Block Executing:** Test the NC program with this method.	(8) Whether the program can process can be known from this function. (1) Turn the mode button to "AUTO." (2) Press the "SBK" and the button light will be illuminated. (3) Press "START" to execute the NC program. (4) The CNC will execute the NC program for only a block and stop. (5) The CNC will change the status of the machine from "PROCESSING" to "STOP." (6) Press "START" again, and the CNC will execute the next block. (7) This function is for checking the program block by block.
選擇跳躍	**Optional Single Block Jump:** With this function, define the machine to run or to jump when meets "/."	(1) Turn the mode button to "AUTO." (2) Press the "OPT. SKIP" and the button light will be illuminated. (3) Press "START" to execute the NC program. (4) When the CNC meets "/," it will jump the block automatically. (5) If did not press the button, the CNC will run this block.
選擇停止	**Optional Stop:** Set the M01 of the NC program to stop or not with this method.	(1) Turn the mode button to "AUTO." (2) Press the "OPT.STOP" and the button light will be illuminated. (3) Press "START" to execute the NC program. (4) When "M01" is in the CNC execution program, the CNC will stop. (5) The status of the CNC will change from "Processing" to "STOP." (6) This mode is for tool change and workpiece inspection.

Axial arrow keys & forward/reverse keys of rotary axis & Rapid shift key: Control the axial movement. If pressed the rapid shift key together, it can move rapidly.

Icon	Function	Icon	Function
A 主軸	**A:** Control the rotation of the A-axis axle.	B	**B:** Control the rotation of the B-axis axle.
主軸反轉	**CCW (spindle):** Rotate the spindle counterclockwise.	頂心進	**T.H.IN:** Push the mandrel in.
主軸停止	**Spindle Stop:** Stop spindle.	頂心寸動	**T.H.INC:** Inching the mandrel.

主軸正轉	**CW (spindle):** Rotate the spindle clockwise.	頂心退	**T.H.OUT:** Drop the mandrel out.
工作燈	**Light:** Turn on/off the working light.	夾爪開 / 關	**CLMAP:** Turn on/off the clamp claw.
潤滑液開 / 關	**Lubricant Switch:** Turn on/off the lubricant switch.	切削水開 / 關	**Fluid Switch:** Turn on/off the fluid switch.
排屑機 正轉	**CHIP:** Rotate the chip conveyor clockwise.	刀庫正轉	**CW (MAG.):** Rotate the tool magazine clockwise.
超程解除	**User-defined Button:** Coordinate with the Ladder script.		

10. Wiring Notifications

- When using a solenoid valve or other inductive loads, please apply an arc extinguisher or an RC varistor to ensure the life of the contact points. Advantages of the arc extinguisher:

  1) Extend the life of electrical contacts.

  2) Reduce the sparks from the contact points.

  3) Restrain the impulse voltage.

  4) Prevent inductive loads from interferences caused by back-EMF.

- Please crimp or weld the wire connections while wiring.

- The external 5V power supply used in wiring shall be certificated and protective to avoid the malfunction caused by wiring mistakes. (Recommendation standard: fulfill requirements of EN60950 and UL1950)

- Only dry contact switches can be used for the extension I point.

- Circuit Example:
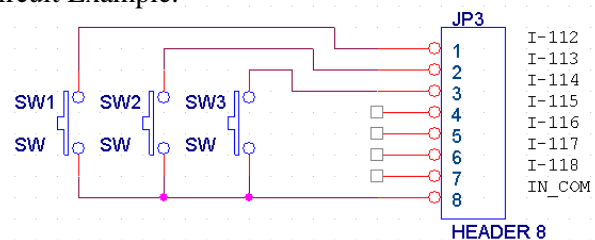
- Extension O point can only drive LEDs without current limiting resistors.

  Wiring Diagram Example: